Question 1:

If material does not flow consistently, the print core could be clogged with degraded material. In this case, the print core should be cleaned by performing:

**A. The hot and cold pull method**

B. The push and pull method

C. The grab and go method

D. The warm and cool method.

Question 2:

When PVA is ground down by the feeder, there are three main causes. Which of the following is not one of the three?

A. Incorrect storage. Ensure that the PVA is stored in the recommended conditions

B. Coated Bowden tube. Clean the Bowden tube and dry it very well

**C. Full Storage. Start deleting useless files to free up space**

D. Clogged print core. Clean the print core with hot and cold pulls

Question 3:

What does the term under-extrusion mean?

A. When the print cartridge needs to be filled

B. When the print is overheating

**C. When the printer is unable to supply a sufficient amount of material**

D. The Printer needs to be unplugged

Question 4:

Which one of these is not a severe under-extrusion?

**A. Use of correct settings**

B. Feeder tension not correctly set

C. Friction in the Bowden tube

D. A partial clog in the print core

Question 5:

When the PVA is ground down by the feeder, what are the three main causes:

**A. Incorrect storage. Ensure that the PVA is stored in the recommended conditions**

**B. Coated Bowden tube. Clean the Bowden tube and dry it very well**

**C. Clogged print core. Clean the print core with hot and cold** pulls

D. Friction. The Bowden tube needs to be replaced